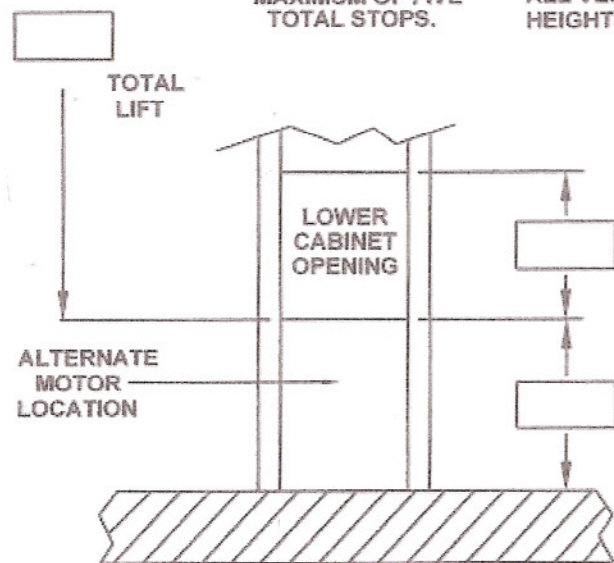
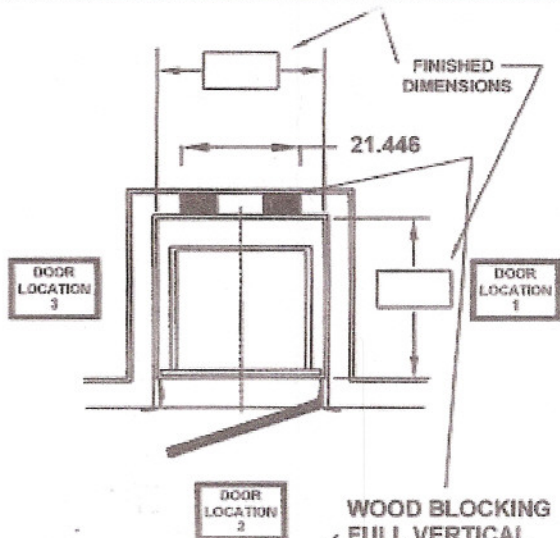


INTERMEDIATE  
CAB OPENINGS  
MAXIMUM OF FIVE  
TOTAL STOPS.

ALL VERTICAL MEASUREMENTS  
SHOULD BE ROUGH DIMENSIONS.  
ALL VERTICAL CAB OPENING  
HEIGHTS MUST BE EQUAL.

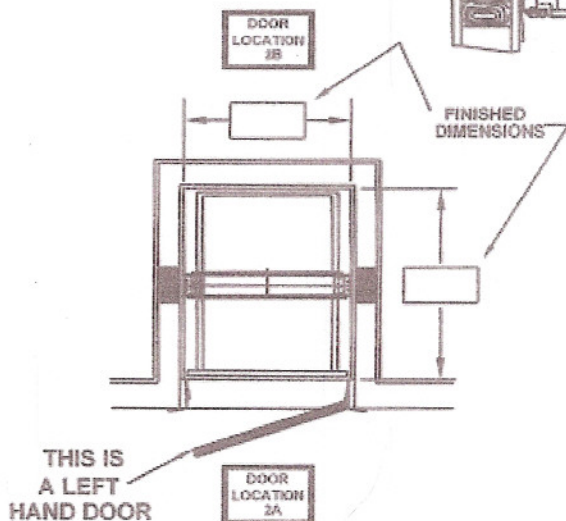


CIRCLE HAND AND DOOR  
LOCATION FOR EACH LEVEL



WOOD BLOCKING  
FULL VERTICAL  
HEIGHT OF SHAFT

CEDER SHIMS



#### DOOR LOCATIONS

FIRST LEVEL DOOR SWING	R	L
SECOND LEVEL DOOR SWING	R	L
THIRD LEVEL DOOR SWING	R	L
FOURTH LEVEL DOOR SWING	R	L
FIFTH LEVEL DOOR SWING	R	L

2A	2B	1	2	3
2A	2B	1	2	3
2A	2B	1	2	3
2A	2B	1	2	3
2A	2B	1	2	3

**ULTIMATE DIE  
CORPORATION**  
TAMPA, FLORIDA  
1-800-825-3880.

#### ORDER SPECIFICATIONS

REVISED 3-1-07